











Date: Friday, 29/05/2009 1:25:39 PM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LANYARD ASSEMBLY
Job Number	: 48294		
Estimate Number	: 12306		
P.O. Number	:	Part Number	: D269024
This Issue	: 29/05/2009 S.O. No. :	Drawing Number	: D2690 REV. B2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 44742	Material	:
Written By	:	Due Date	: 05/06/2009 Qty: ¹³ Um: Each
Checked & Approved By	: <u>mf 09-05-29</u>		
Comment	: Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC		

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	CBL460	Loop Sleeve
  <p>Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s) Loop Sleeve Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>M109062</u> ²³⁴ <u>M111341</u> ³⁴ ¹³</p>		
2.0	CBL1240	Cable
  <p>Comment: Qty.: 2.0000 f(s)/Unit Total : 24.0000 f(s) Cable Pick: Qty Part Number Description Batch 17" CBL-1240 Cable <u>M107234</u> ¹³</p>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
  <p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690</p>		
4.0	QC5	INSPECT WORK TO CURRENT STEP
  <p>Comment: INSPECT WORK TO CURRENT STEP</p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
  <p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>GA</u> <u>SB 09/06/01</u> ¹³</p>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: LANYARD ASSEMBLY

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/01 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-06-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

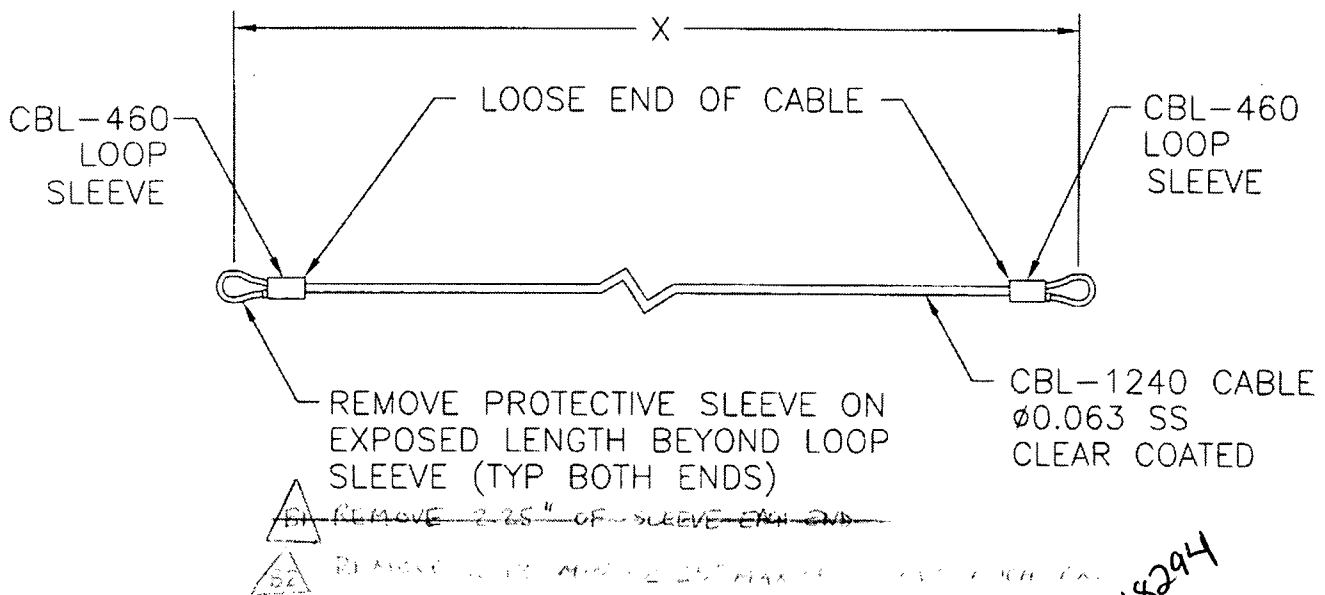
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>MD</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MD</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	<i>if</i> 01 08 20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	<i>if</i> 01 08 20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	

RELEASED
971003 KE
10 4 20



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

#48294

DEO's																			
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